

# **CEMS II e Sampling System**



# Gasmet CEMS II e Sampling Unit

The Gasmet CEMS II e sampling unit is especially designed for continuous emission monitoring (CEM) in fixed installations, e.g. as an integral part of the Gasmet continuous emissions monitoring system (CEMS).

The Gasmet CEMS II e sampling unit is used for on-line measurements. It is an ideal tool to use for measuring trace concentrations of pollutants in wet, corrosive gas streams. The sample pump, filter and sample lines can be heated up to 180 °C. It can be used for undiluted gases and the sample gases do not need drying beforehand.

The Gasmet CEMS II e sampling unit is built in 19" rack and includes all valves, flow meters, pump and filters that are needed for measuring and maintenance. Sample flow and instrument air pressure alarms are provided. It also has bus connector for digital and analog (optional) signal terminals, eliminating need for PCI slots in computer.

The Gasmet CEMS II e sampling unit includes temperature controllers for heated sample lines and heated module. The function of the sampling unit is fully automatic and controlled by the Calcmet software. It is connected to Gasmet computer via Ethernet cable.

Alarm outputs are displayed on LED lights and unit has corresponding digital outputs. Alarm outputs are: System alarm, Service request, Maintenance on progress (can be set also manually) and Result valid. Combination for each alarm can be set on Calcmet. Unit has digital output command for oxygen analyser to start calibrating.

Digital inputs for cabinet cooler, cabinet temperature, probe temperature, zero gas pressure, and oxygen analyser alarms are included as a standard. It is also possible to activate span gas test via probe or *System standby* by digital input.

As an option, the Gasmet CEMS II e sampling unit can be equipped with analog input and output signals. Optional digital I/O signals are also available.

# **General parameters**

There is no need to dry or dilute the sample gas before Gasmet sampling unit. All parts before the sampling unit must be heated up to  $180\,^{\circ}\text{C}$  to avoid condensation

Operating temperature: 20 ± 20 °C, non-condensing

Power supply: Separate models for 100-115 VAC

and 230 VAC / 50 - 60 Hz



# Heated sample pump

Material: 316 SS Teflon Diaphragms: Maximum flow: ~4.0 l/min Pressure: 1.5 bars max. 180 °C Temperature:

## **Heated filter**

Material: Bonded microfiber (sintered

steel 0.1 as an option)

Gas filtration: Filtration of particulates 2 µm

Temperature: 180 °C

## **Electrical connectors**

Power connection: CEE22

Double fused 6.3 AT

Control: **RJ45** 

## **Gas connections**

All gas connections are pearl connectors for 4/6 mm (ID/OD) tube.

Gas inputs: Sample gas (heated)

> Span gas Zero gas Instrument air

Gas outputs: Sample out 1 (heated)

> Sample out 2 (heated) Span gas to probe Interferometer purge air

O2 reference air

#### Valves

Sampling unit includes automatic solenoid valves for gas inlets and check valves to avoid sample gas flow to unheated side.

Solenoid valves: Sample gas / backflush

Span gas via sample out

Span gas via probe

Zero gas Safety air

Pressure: 0 - 10 bar (max.)

Check valves: Sample gas / backflush

Maintenance gases

Cracking pressure: 0.3 bars

## Flow meters

The Gasmet CEMS II e sampling unit includes adjustable flow meters for unheated gases.

4 I/min: Safety air

Zero gas

Span gas

0.5 l/min: Interferometer purge

O2 analyser reference air

# Temperature controllers

The control module includes temperature controllers for heated module and for three sample lines. Sample line 1 connector has 24 VDC control for external solid-state relay.

0 - 180 °C Temperature range: Sensor type: TcK Display: Calcmet

## Digital I/O

Relay outputs are potential free contacts. Digital inputs are controlled by relay contacts.

Digital outputs: System alarm

> Service request Maintenance Result valid

**Digital inputs:** Probe temperature alarm

> Cabinet temperature alarm Cabinet cooler alarm Zero gas pressure alarm O2 analyser alarm

Activate span gas test via probe Activate system standby

# Sampling unit signals to Calcmet

Sensors: Sample out 1 flow low

Sample out 2 flow low Instrument air pressure low Maintenance switch

Temperatures: Sample Line 1 temp & alarm

Sample Line 2 temp & alarm Sample Line 3 temp & alarm Heated module temp & alarm

Counters: Pump membrane age in hours

All valve ages in times

Digital inputs: All listed in Digital I/O section

above

## Optional analog I/O

4 - 20 mA, active **Analog outputs:** 4 - 20 mA, passive Analog inputs: **Digital outputs:** 24 VDC, active 24 VDC, active **Digital inputs:** 

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